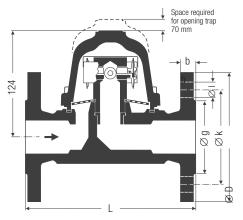
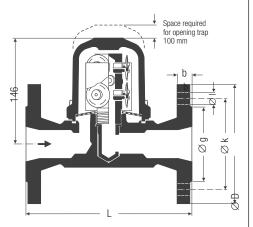
## Gestra



MK 25/2, DN 40 and 50 mm ( $1^{1}/_{2}$  and 2")



MK 25/2 S, DN 40 and 50 mm (1 $^{1}/_{2}$  and 2")

Steam Traps MK 25/2, MK 25/2 S PN 40 / Class 300, DN 40 and 50 mm (1<sup>1</sup>/<sub>2</sub> and 2")

#### Description

Thermostatic steam traps with corrosion resistant thermostatic capsule (membrane regulator). Integral strainer, asbestosfree cover gasket (graphite/CrNi). Installation in any position.

#### MK 25/2

With four thermostatic capsules "5H2". For condensate flowrates up to e. g. 2800 kg/h at  $\Delta p=5$  bar.

#### MK 25/2 S

With nine thermostatic capsules "5H2". For condensate flowrates up to e. g. 5000 kg/h at  $\Delta p=5$  bar.

| Pressure / Temperature R    | PN 40             |                              |            |            |            |             |  |  |  |
|-----------------------------|-------------------|------------------------------|------------|------------|------------|-------------|--|--|--|
| Body material               |                   | 1.0460 (C 22.8) / ASTM A 105 |            |            |            |             |  |  |  |
| Nominal sizes (DN)          | 40, 50            |                              |            |            |            |             |  |  |  |
| Connection                  | Flanged DIN PN 40 |                              |            |            |            |             |  |  |  |
| Max. allowable pressure PMA | [barg]<br>[psig]  | 40<br>580                    | 35<br>508  | 28<br>406  | 21<br>305  | 14.5<br>210 |  |  |  |
| Inlet temperature TMA       | [°C]<br>[°F]      | 20<br>68                     | 200<br>392 | 300<br>572 | 400<br>752 | 450<br>842  |  |  |  |

| Pressure / Temperature Ratings            | Class 3   | 00                           |             |             |             |  |  |  |  |
|---|-----------|------------------------------|-------------|-------------|-------------|--|--|--|--|
| Body material                             |           | 1.0460 (C 22.8) / ASTM A 105 |             |             |             |  |  |  |  |
| Nominal sizes (DN)                        |           | 40, 50                       |             |             |             |  |  |  |  |
| Connection                                |           | Flanged ASME Class 300       |             |             |             |  |  |  |  |
| Max. allowable pressure PMA [barg] [psig] | 51<br>740 | 43.9<br>637                  | 38.9<br>565 | 34.6<br>501 | 20.2<br>294 |  |  |  |  |
| Inlet temperature TMA [°C] [°F]           | 20<br>68  | 200<br>392                   | 300<br>572  | 400<br>752  | 450<br>842  |  |  |  |  |

#### Pressure / Temperature Ratings

Class 150

| Tiessure/Temperature        | 01033 1                      | 50                     |            |             |             |             |  |  |
|-----------------------------|------------------------------|------------------------|------------|-------------|-------------|-------------|--|--|
| Body material               | 1.0460 (C 22.8) / ASTM A 105 |                        |            |             |             |             |  |  |
| Nominal sizes (DN)          | 40, 50                       |                        |            |             |             |             |  |  |
| Connection                  |                              | Flanged ASME Class 150 |            |             |             |             |  |  |
| Max. allowable pressure PMA | [barg]<br>[psig]             | 19.7<br>287            | 14<br>203  | 10.2<br>149 | 6.5<br>94.3 | 4.6<br>66.7 |  |  |
| Inlet temperature TMA       | [°C]<br>[°F]                 | 20<br>68               | 200<br>392 | 300<br>572  | 400<br>752  | 450<br>842  |  |  |

### Max. admissible differential pressure<sup>1</sup>)

| Differential pressure $\Delta PMX$ (inlet pressure minus outlet pressure) | [bar]<br>[psig] | 22<br>319 |  |  |  |  |  |
|---|-----------------|-----------|--|--|--|--|--|
| <sup>1</sup> ) Observe pressure/temperature ratings!                      |                 |           |  |  |  |  |  |

пp

| Materials            | DIN                                      | ASTM equivalent  |              |  |  |  |
|----------------------|--|------------------|--------------|--|--|--|
|                      | new designation old designation          |                  |              |  |  |  |
| Body                 | C 22.8 (1.0460)                          |                  | A 105        |  |  |  |
| Cover MK 25/2        |  | A 105            |              |  |  |  |
| Cover MK 25/2 S      | GP240GH                                  | GS-C 25 (1.0619) | A 216 Gr WCB |  |  |  |
| Bolts                |  | A 193 B 7        |              |  |  |  |
| Body gasket          | Graphite                                 |                  |              |  |  |  |
| Thermostatic capsule | Hastelloy <sup>®</sup> / Stainless steel |                  |              |  |  |  |
| Other internals      | Stainless steel                          |                  |              |  |  |  |

| Dimensions and<br>Weights    |                | Flange   | ed DIN  | Flanged ASME |         | Screwed sockets<br>Socket-weld ends |         | Butt-weld ends |         |
|------------------------------|----------------|----------|---------|--------------|---------|-------------------------------------|---------|----------------|---------|
| Nominal size                 | [mm]<br>[inch] | 40<br>1½ | 50<br>2 | 40<br>1½     | 50<br>2 | 40<br>1½                            | 50<br>2 | 40<br>1½       | 50<br>2 |
| Face-to-face<br>dimensions L | [mm]           | 230      | 230     | 230          | 230     | 130                                 | 210     | 250            | 240     |
| Approx. MK 25                | /2             | 11       | 12.5    | 11           | 12.5    | 6.3                                 | 7.7     | 6.8            | 7.5     |
| weight [kg] N                | IK 25/2 S      | 11.5     | 13      | 11.5         | 13      | 6.8                                 | 8.5     | 7.3            | 8       |

#### Connection

Flange: DIN 2635, form C, PN 40. ASME B 16.5, 150 RF and 300 RF. Socket-weld ends Butt-weld ends Screwed to BSP and NPT

#### Steam Traps MK 25/2, MK 25/2 S PN 40 / Class 300, DN 40 and 50 mm $(1^{1}/_{2} \text{ and } 2^{"})$

#### **Capacity Chart**

The chart shows the maximum capacities for hot and cold condensate.

#### MK 25/2

Curve 1:

Condensate temperature 10 K (degC) below saturation temperature.

#### Curve 2:

Cold condensate at a temperature of 20 °C (start-up capacity).

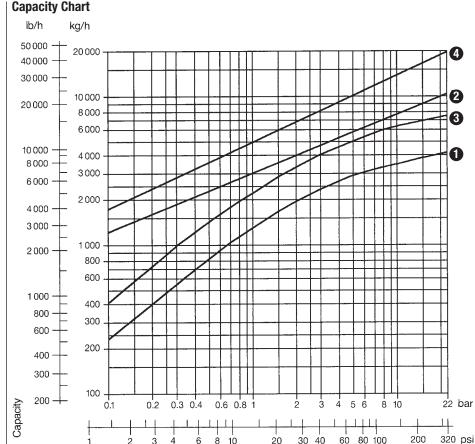
#### MK 25/2 S

Curve 3:

Condensate temperature 10 K (degC) below saturation temperature

#### Curve 4:

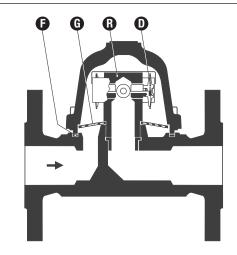
Cold condensate at a temperature of 20 °C (start-up capacity)





4

3



#### When ordering please state:

Steam pressure, back pressure, quantity of condensate to be discharged, type, size, connections, mounting position of the trap and details of application.

The following test certificates can be issued on request, at extra cost:

In accordance with DIN EN 10204/2.2. and -3.1B. All inspection requirements have to be stated with the order. After supply of the equipment certification cannot be established. For tests and inspection charges please consult us.



These products comply with the requirements of the EC Pressure Equipment Directive (PED) 97/23. DN 40, 50 with CE marking.

Supply in accordance with our general terms of business.

### **GESTRA AG**

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#### Designation Stock code Item MK 25/2 MK 25/2 S B Regulator with cover gasket 098770 098774 D Capsule 5H21) 376174 376174 Ø Gasket2) 92.7 x 102 x 1 087095 087095 G Strainer, cover gasket 375698 375698

<sup>1</sup>) Packed 10 per box. Contact your local dealer for smaller quantities.

2) Packed 20 per box. Contact your local dealer for smaller quantities.

# **Gestra**